



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4072-5
Job Sheet 172582



Part No: D4072-5

Job Qty: 30 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/20/18

Job Tracking No:

Due Date: 3/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B SHEET 3 IPP REV:A NEW ISSUE 10-10-08 JLM VERIFIED BY:DD IPP REV:B DRAWING REV.
CHANGE AS PER ECN 11-598 11-07-05 JFS VERIFIED BY:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		3/8/18	0.00	0.00	Start Up Machining-2	9mm	JB - 18-03-11
100	Hardinge	30 pcs		3/9/18	0.03	2.10	Hardinge	1c	JB - 18-03-11
120	QC	30 pcs		3/9/18	0.00	0.00	QC8		18/03/13
130	Packaging	30 pcs		3/9/18	0.00	0.00	Packaging3-2	57072	MAR 13 2018
140	QC21-SA	30 Ea		3/9/18	0.00	0.00	QC21		

Part Op Descriptions: 100 - 1-Turn as per Dwg and Folio FA978

DAS
21
3-8C

MAR 13 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.500	303 Round Bar 0.500"	.9000 ft (.03 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.500	1	64	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.450Inches ± 0.030	0.480 0.420	Diameter	
2	Bushing	0.196Inches + 0.005 - 0.001	0.201 0.195	Diameter	
3	Bushing	0.313Inches ± 0.010	0.323 0.303	Diameter	
4	Bushing	0.020Inches ± 0.100	0.120 (0.080)		
5	Bushing	45.000Degrees ± 0.500	45.500 44.500	Angle	
6	Bushing	0.230Inches + 0.015 - 0.000	0.245 0.230		
7	Bushing	0.010Inches ± 0.030	0.040 (0.020)	Radius	
8	Bushing	0.060Inches + 0.000 - 0.015	0.060 0.045		

Plex 2/20/18 2:45 PM Dart.Gagnon.Michelle



Container No: S049882



Part: D4072-5

Job No: 172582

Serial No/Batch: S049882

Revision:

Inspector:

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Date: 03/11/18